

Date: Wednesday, 25/06/2008 3:25:30 PM  
 User: Julie Lecocq

## Process Sheet

<b>Customer</b>	: CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b>	: 90 DEGREE COVER PLATE
<b>Job Number</b>	: 40069		
<b>Estimate Number</b>	: 13405		
<b>P.O. Number</b>	:	<b>Part Number</b>	: PB674300169
<b>This Issue</b>	: 25/06/2008	<b>S.O. No.</b>	:
<b>Prsht Rev.</b>	: NC	<b>Drawing Number</b>	: B6743001 PAGE25
<b>First Issue</b>	: / /	<b>Project Number</b>	: N/A
<b>Previous Run</b>	: 40069	<b>Drawing Revision</b>	: B1
	<b>Type</b> : SMALL /MED FAB	<b>Material</b>	:
<b>Written By</b>	:	<b>Due Date</b>	: 04/07/2008
<b>Checked &amp; Approved By</b>	: <u>JLD 08-6-25</u>	<b>Qty:</b>	10 Um: Each
<b>Comment</b>	: Est Rev:A 08-06-20 new issue DD verified by:ec		

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	M6061T6S032	6061-T6 Sheet 0.032"
-----	-------------	----------------------



16



**Comment:** Qty.: 1.4234 sf(s)/Unit Total: 14.2338 sf(s)  
 6061-T6 Sheet 0.032"

18147 HB 8-6-26

2.0	WATER JET	FLOW WATER JET
-----	-----------	----------------

**Comment:** FLOW WATER JET

1-Cut as per Dwg B67-43001

Dwg Rev: B1Prog Rev: B1

\*\*\*\*grain direction along 9.144" \*\*\*\*

2-Deburr if necessary

HB 8-6-26

(10)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



HB 8-6-26

**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
-----	-----	--------------

**Comment:** SECOND CHECK

S 08/06/26 (10) counter

5.0	BRAKE NC	NC BRAKE
-----	----------	----------

**Comment:** NC BRAKE

Bend as per Dwg B67-43001

S 08/07/02

10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 25/06/2008 3:25:30 PM  
User: Julie Lecocq

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 90 DEGREE COVER PLATE

Job Number: 40069

Part Number: PB674300169

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08/07/02 (10)

7.0

LARGE FAB 1

LARGE FABRICATION RESOURCE 1



Comment: LARGE FABRICATION RESOURCE 1  
Weld assembly as per dwg B67-43001

08.07.03

X10

8.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1  
1- grind weld flush

SAP 08/07/10

10

9.0

QC10

VISUAL INSPECTION OF GROUND WELDS



Comment: VISUAL INSPECTION OF GROUND WELDS

08/07/14 (X9)

P10

10.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08/07/14 (9)

11.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1  
Chemical Conversion Coat as per QSI 005 4.1

08/07/16

(90)

12.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING  
Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.3

M102316

START TIME: 1:00pm  
OVEN TEMPERATURE: 320°F  
FINISH TIME: 1:30pm

08-07-16

(X9)

13.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION




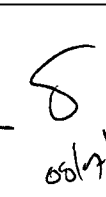
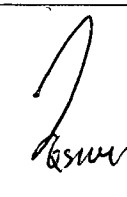



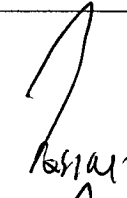




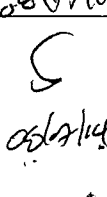
Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

08-07-16

(9)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: B67-43001-69 PAR #: N/A Fault Category: FAB - Large NCR: Yes No DQA: AS Date: 08-08-21  
 QA: N/C Closed: AD Date: 08/08/20

NCR: <u>40069</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
08/07/14	1 8.0	During welding inspection it was found that <del>the</del> parts need welding touchups		<del>Do welding</del> touch up marked areas as per QS7004  grind flush	<del>PE</del> 08.07.14  <del>PE</del> 08.08.14	 08/07/14	 Resman	 08/07/14
8/07/14	1 8.0	During welding inspection it was found that one part had a large crack in the weld			SAP 08/07/14	 08/07/14	 Resman	 08/07/14
		QC too hot & weld and too much grinding		Scrap and Destroy Qty 1	SAP 08/07/14	 08/07/14	 Resman	 08/07/14

NOTE: Date & initial all entries

Date: Wednesday, 25/06/2008 3:25:30 PM  
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## Process Sheet

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Drawing Name: 90 DEGREE COVER PLATE

Job Number: 40069

Part Number: PB674300169

Job Number:



Seq. #:

Machine Or Operation:

Description :

14.0

PG

PURCHASING



Comment: PURCHASING

SEND TO TALMAR FOR FOAM AND FABRIC

710.6866 C208108105 (9)

15.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

18 08/08/19 (ca)

16.0

QC6

DIMENSIONAL CHECK

POSITIVE RECALL

EFFECTIVE

08/08/2014



Comment: DIMENSIONAL CHECK

RELEASED

DATE 08/08/21

08/08/21 (X2)

17.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

29952

18.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/08/21 H

Job Completion



MF 08-08-21

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

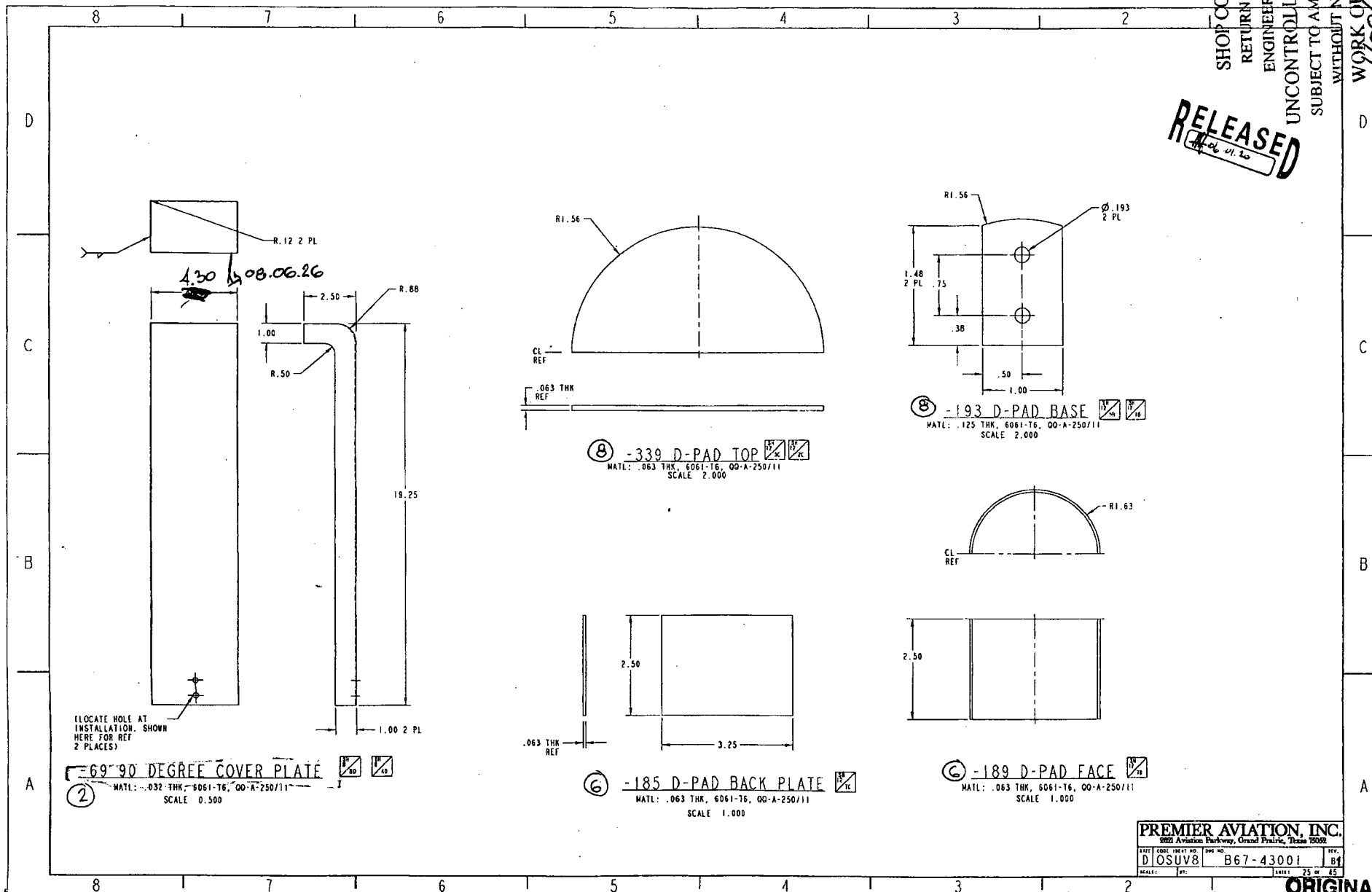
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 40069

RELEASED  
10-26-01-30



PREMIER AVIATION, INC.  
5021 Aviation Parkway, Grand Prairie, Texas 75050  
D10SUV8 B67-43001  
SCALE: 1:1  
REV. 81

ORIGINAL

PB6743001-69

☒ **First Article**      ☐ **Prototype**

Measured by:	AB	Audited by:	J	Prototype Approval:	u / s
Date:	8-6-26	Date:	08/06/26	Date:	.

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	





# PACKING SLIP

# TULMAR

Tulmar Safety Systems Inc.  
1123 Cameron Street  
Hawkesbury, ON K6A 2B8 CA  
Tel: 613-632-1282  
Fax: 613-632-2030  
MID : CATULSAF1123HAW  
email: info@tulmar.com

## COPY

Packing Slip No.  
**29809**  
Ship Date  
19-Aug-08

Bill No:

**Dart Aerospace**  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7. Canada

Ship To:

**Dart Aerospace**  
1270 Aberdeen Street  
Buyer= C Lavoie  
Tel: 613-632-9577  
Hawkesbury, ON K6A 1K7. Canada  
613-632-9577

Order No.	Order Date	Customer No.	Sales Rep.	Release Note No.
21729	6-Aug-08	CDART100	Barney Bangs	R92- 29809
Customer PO Number	Ship Via	PPD/COL	Qty Shipped/Returned	Qty Backordered
PO00006866	Pick-Up			
Item No.	Description	Qty	UOM	
8421-109	Date moved out to 09/15/08 due to material shortage 1637-001 foam	5	EA	5
	Dart Blade Fold Kit - Pad #10/ Drawing No: (Ref B67-43001-35 Rev B1) DWG Rev: A Lot No: BATCH0000000003 Qty: 5			
8421-107		5	EA	5
	Dart Blade Fold Kit - Pad #8/ Drawing No: (Ref B67-43001-33 Rev B1) DWG Rev: NR Lot No: BATCH0000000003 Qty: 5			
8421-105		12	EA	12
	Dart Blade Fold Kit - Pad #6/ Drawing No: (Ref B67-43001-73 Rev B1) DWG Rev: A Lot No: BATCH0000000002 Qty: 12			
8421-106		9	EA	9
	Dart Blade Fold Kit - Pad #7/ Drawing No: (Ref B67-43001-69 Rev B1) DWG Rev: A Lot No: BATCH0000000002 Qty: 9			

ND 08/19

S 08/08/19

*[Signature]*

# RELEASE NOTE

# TULMAR

Tulmar Safety Systems Inc.  
1123 Cameron Street  
Hawkesbury, ON K6A 2B8 CA  
Tel: 613-632-1282  
Fax: 613-632-2030  
MID : CATULSAF1123HAW  
www.tulmar.com  
email: info@tulmar.com

# COPY

Release Note No.  
**R92-29809**  
Ship Date  
19-Aug-08

**Bill No:**  
**Dart Aerospace**  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7. Canada

**Ship To:**  
**Dart Aerospace**  
1270 Aberdeen Street  
Buyer= C Lavoie  
Tel: 613-632-9577  
Hawkesbury, ON K6A 1K7. Canada  
613-632-9577

Order No.	Order Date	Customer No.	Sales Rep.
21729	6-Aug-08	CDART100	Barney Bangs
Customer PO Number	Ship Via	Packing Slip No.	
PO00006866	Pick-Up	29809	
Item No.	Qty	UOM	Qty Shipped/Returned
Description			Qty Backordered
8421-107 Dart Blade Fold Kit - Pad #8/ Drawing No: (Ref B67-43001-33 Rev B1) DWG Rev: NR <b>Comments:</b> <b>Lot No:</b> BATCH0000000003 Qty: 5	5	EA	5
8421-109 Dart Blade Fold Kit - Pad #10/ Drawing No: (Ref B67-43001-35 Rev B1) DWG Rev: A <b>Comments:</b> <b>Lot No:</b> BATCH0000000003 Qty: 5	5	EA	5
3421-106 Dart Blade Fold Kit - Pad #7/ Drawing No: (Ref B67-43001-69 Rev B1) DWG Rev: A <b>Comments:</b> <b>Lot No:</b> BATCH0000000002 Qty: 9	9	EA	9
3421-105 Dart Blade Fold Kit - Pad #6/ Drawing No: (Ref B67-43001-73 Rev B1) DWG Rev: A <b>Comments:</b> <b>Lot No:</b> BATCH0000000002 Qty: 12	12	EA	12

5  
09/09/19

## RELEASE NOTE

# ***TULMAR***

Tulmar Safety Systems Inc.  
1123 Cameron Street  
Hawkesbury, ON K6A 2B8 CA  
Tel: 613-632-1282  
Fax: 613-632-2030  
MID : CATULSAF1123HAW  
www.tulmar.com  
email: info@tulmar.com

# **COPY**

Release Note No.

**R92-29809**

Ship Date

19-Aug-08

Bill No:

**Dart Aerospace**

1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7. Canada

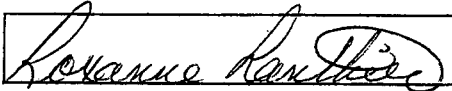
Ship To:

**Dart Aerospace**

1270 Aberdeen Street  
Buyer= C Lavoie  
Tel: 613-632-9577  
Hawkesbury, ON K6A 1K7. Canada  
613-632-9577

If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 245.

This release note is a Certificate of Conformance and I hereby certify that the items listed hereon have been inspected, tested and conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this release note is on file, and can be made available upon request.



Authorized Inspector

08/19/2008

Date



# CLIFTON

## Adhesive, Inc

### Industrial Adhesives & Coatings

Date: 6/24/08

Shipper #: 10307

#### Certificate of Compliance

This letter certifies that 11 x 5 gallon pails of LA4009 Adhesive,  
lot number (s) 08-158 was shipped to you on 6/24/08.

Clifton Adhesive, Inc manufactured this material according to internal specifications  
which include quality control and assurance procedures. The material was  
manufactured on 6/6/08 against your Purchase Order # 14304-00.

Shelf Life: 1 year from date of manufacture  
Expiration Date: 6/6/09

This letter certifies that 4 x quart cans of CATUR Accelerator,  
Lot number 08-156 was shipped to you on 6/24/08.

S  
08/06/09

Clifton Adhesive, Inc manufactured this material according to internal specifications  
which include quality control and assurance procedures. The material was  
manufactured on 6/4/08 against your Purchase Order # 14304-00.

Shelf Life: 1 year from date of manufacture  
Expiration Date: 6/4/09

Sincerely,

Daniel Constantino  
Quality Assurance Mgr/ISO Coordinator

**Burgess Place • Wayne, NJ 07470 USA**  
**Phone: 973-694-0845 • Fax: 973-694-5678**  
**www.cliftonadhesive.com**

TSS # 7122/22 (S)



# J. ENNIS FABRICS LTD.

*Wholesale Distributor of Textiles and Supplies*

October 20, 2006

**Fax To: Tulmar Safety Systems**  
**Fax: 613-832-2030**  
**Attention: Sandra Nadeau**  
**Fax From: Deanna Penner**

**EDMONTON**  
**HEAD OFFICE**  
12122-68 Street  
Edmonton AB T5B 1R1  
Canada  
Phone: (780) 474-5721

## Certificate of Conformance

**Re: PO 11878 for Oxford 7 Black**

The goods shipped on P/O 11878 are as per sampled goods. Specification as follows:  
As per mill documentation:

**Oxford** is in compliance with the following standards:

**Width:** Product is 58 Inches Wide.

**Roll Size:** Average Roll Length is 75 Yards.

**Weight:** Product Weight is 6.79 Ounces per Sq.Yd. /Product Weight is 10.94 oz per Lin.Yd

**Content:** 100% Nylon

**Coating:** Product has a Polyurethane Coating (approximately 0.65 oz/ Sq.Yd. (18.5g/sq.yd.))

**Denier:** Yarn is 420 Denier.

**Thread Count:** Construction is 62 x 38 Threads per Square Inch

**Protective Finish:** Product is Water Repellent.

**Hydro Resist:** AATCC 127 (Suter): Average 800 mm

**Manufacture Date:** 1) 50 yds each 9/11/06 Piece # 101629822, 101629830, 101629848, 101630226, 101630234, 101630275 & 101630283 &  
2) 50 yds each 10/12/06 Piece # 101734465, 101734473, 101734481, 101734499 & 101734507.

**Lot Number:** 1) 50 yds each, #217079 Piece # 101629822, 101629830, 101629848, 101630226, 101630234, 101630275 & 101630283  
2) 50 yds each, #221709 Piece # 101734465, 101734473, 101734481, 101734499 & 101734507.

Sincerely;  
**J. Ennis Fabrics Ltd.**

*D. Penner*

Deanna Penner  
Product Development

English: 1-800-66-ENNIS

Fax: (780) 479-6135  
[www.jennisfabrics.com](http://www.jennisfabrics.com)

Français: 1-888-66-ENNIS

**CALGARY**  
2nd Floor 337-17 Avenue SW  
Calgary AB T2S 0A5  
Canada

**VANCOUVER**  
13911 Bridgeport Road  
Richmond BC V6V 1J6  
Canada

TSC # 1495/10

E.F. Walter Inc.	<b><u>CERTIFICAT DE CONFORMITÉ</u></b> <b><u>CERTIFICATE OF COMPLIANCE</u></b>		Approved <b>JR</b> Date <b>1/3/02</b>
Revision # 0	Revision date: January 30, 2002	Doc # F.7.5.5.A	Page 1 of 1

**Date : 07/15/2005**

**VENDU À  
SOLD TO**

6048

**TULMAR SAFETY SYSTEMS INC.**

**1123 CAMERON STREET**

## HAWKESBURY

ONT

**K6A 2B8**

FOURNISSEUR  
VENDOR

**E.F. WALTER INC.**

**5000 HICKMORE**

**ST. LAURENT, PQ**

H4T 1K6

**Commande / Order #** 10280**Notre / Our Reference #** 37736

Nous certifions par la présente que la totalité du matériel inscrit ci-dessous a été inspecté et vérifié et est conforme aux devis et aux normes mentionnés sur votre commande.

**We hereby certify that all of the material listed below has been inspected and tested and conforms to the drawings and / or specifications stated on your purchase order.**

Item	Quantité Quantity	Piece # Part #	Description
742050004	10.00 SH		SC42 BLACK NEOPRENE UNTRIMMED 1/2" X 42" X 72' (NO SKIN) ASTM D1056 2A2
742012002	5.00 SH		SC42 BLACK NEOPRENE UNTRIMMED 1/8" X 42" X 72' (NO SKIN) ASTM D1056 2A2
			FLAME RESISTANCE
			SERVICE TEMP -40 DEG F TO +200 DEG F

**Signé  
Signed**

ASB July 15, 2011

PC #1637-001/01 (En



# cansew inc.

formerly / anciennement  
Canadian Sewing Supply Ltd. / Ltée - established / établie 1924

Manufacturers of sewing threads. / Wholesalers of elastics, Velcro, tapes, trimmings.  
Fabricants de fils à coudre. / Grossistes d'élastiques, Velcro, galons, garnitures.

3 January 2007

Tulmar Safety Systems  
1123 Cameron Street  
Hawksbury, Ontario  
K6A 2B8

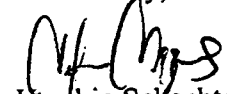
Att. Sandra Nadeau

## CERTIFICATE OF COMPLIANCE

This is to certify that the items mentioned below, shipped to Tulmar Safety Systems by CANSEW INC. on 3 January 2007, have been produced in accordance with the requirements of Purchase Order no. 12195-00 of the same date:

- Bonded Nylon CBB92, colour OG107, V-T-295, Type 2, Class A, Size F - 50.94 lb (60 cones), lot nos. 596136-603456
- \*-Bonded Nylon CBB92, colour black, V-T-295, Type 2, Class A, Size F - 17.59 lb (20 cones), lot no. 623130
- Bonded Nylon CB207, colour black, V-T-295, Type 2, Class A, Size 3 - 19.48 lb (20 cones), lot no. 634807

Yours truly,

*for*   
Hershie Schachter  
CANSEW INC.

**MONTREAL - Head Office/Siège social**  
111 Chabanel W / O H2N 1C9  
Administration (514) 382-2807  
Commandes/Orders (514) 382-2801  
1-800-361-7722  
FAX: (514) 385-5530

**TORONTO**  
28 Apex Rd. M6A 2V2  
(416) 782-1122  
1-800-387-8584  
FAX: (416) 782-8358

**WINNIPEG**  
1674 Church Ave R2X 2W9  
(204) 942-4264  
1-800-665-0701  
FAX: (204) 947-9280

**CALGARY**  
3932 - 29th St. N.E. T1Y 6B6  
(403) 291-4494  
1-800-667-4197  
FAX: (403) 291-5139

**VANCOUVER**  
1615 Venables St. V5L 2H1  
(604) 682-4341  
1-800-580-0737  
FAX: (604) 682-4196

info@cansew.ca

www.cansew.ca

TCC # 2530/13

